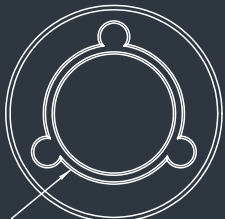
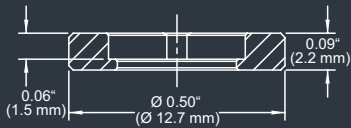


# DE-R 231 Diffractive Optical Element

## MOUNTED VERSION

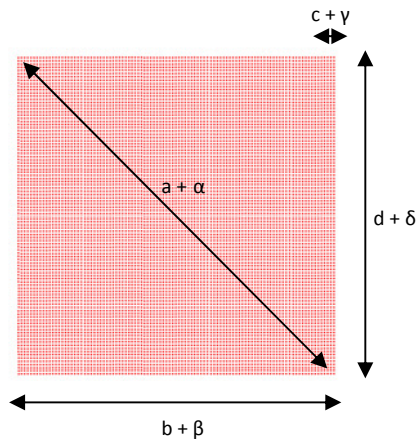
For testing or setups under laboratory conditions we offer a version mounted in 12.7 mm stainless steel frame for use with standard laboratory holders.



## COLLIMATED / CONVERGING LASER

The laser can be collimated for long range use or converging for a fixed working distance.

Please note that the size/thickness of each spot or line depends on the focusing of the laser.



- **Element Number:** DE-R 231
- **Current Product Revision:** A
- Description: Matrix 101 x 101 Dots
- Number of Dots: 10201 Dots
- Substrate material: Polycarbonate (PC)
- Size (Ø x Thickness): 8 x 1.2 mm
- Design wavelengths: 660 nm
- Recommended wavelength range: 635-680 nm
- Minimum recommended beam diameter: 1.5-2 mm

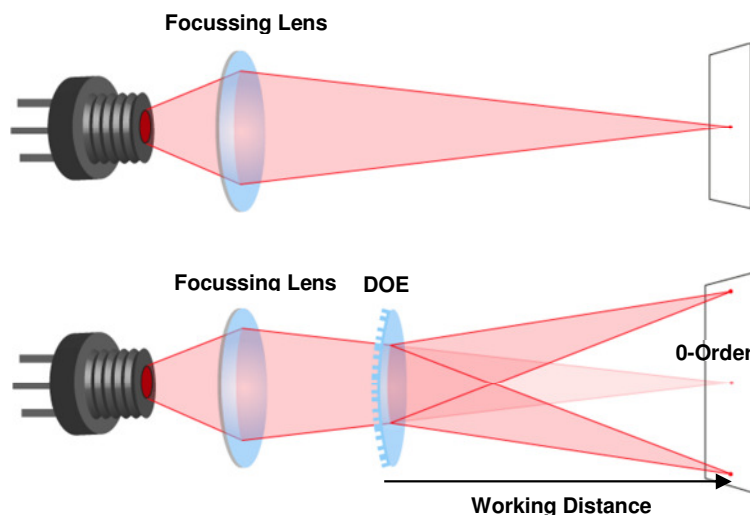
Pattern size and pattern angles and the intensity in the undiffracted central spot ('zero order intensity', see reverse page) will vary most with the wavelength. Within the recommended wavelength range, the zeroth order has a similar power than the off-axis beams of the dot matrix.

Diffraction efficiencies given on this datasheet have been measured using elements of product revision A.

## Geometry and Diffraction Angles

Wavelength	Pattern Size @ 100 mm Distance				Pattern Angles			
	a	b	c	d	α	β	γ	δ
515 nm	10 mm	7.1 mm	0.07 mm	7.1 mm	5.7°	4.1°	0.04°	4.1
532 nm	10 mm	7.3 mm	0.07 mm	7.3 mm	5.9°	4.2°	0.04°	4.2°
635 nm	12 mm	8.7 mm	0.09 mm	8.7 mm	7.1°	5.0°	0.05°	5.0°
650 nm	13 mm	8.9 mm	0.09 mm	8.9 mm	7.2°	5.1°	0.05°	5.1°
730 nm	14 mm	10 mm	0.10 mm	10 mm	8.1°	5.8°	0.06°	5.8°
780 nm	15 mm	11 mm	0.11 mm	11 mm	8.7°	6.1°	0.06°	6.1°
808 nm	16 mm	11 mm	0.11 mm	11 mm	9.0°	6.4°	0.06°	6.4°

## Setup



Laser diodes are the most common light source to be used with diffractive optical elements, but other laser light sources may also be used.

The DOEs are best with collimated or convergent laser sources. The microstructure surface should be oriented towards the laser.

The 0-order spot is equivalent in size and shape to the original beam, but its power is attenuated.

## Diffraction Zero Order Intensity:

Wavelength	0-Order Intensity
515	20 %
532	15 %
594	3.0 %
638	0.6 %
654	0.2 %
687	0.2 %
751	2.8 %
808	6.0 %

